OpenVLA-Driven High-Level Navigation for Industrial AGVs

A Novel Approach for Semantic Scene Understanding & Control

Team3

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Motivation

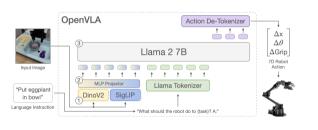
Current Challenges

- Semantic Blindness: Traditional AGVs see geometry, not meaning. They cannot distinguish a crouching worker from a pallet.
- The "Freezing Robot" Problem:
 Treats all moving agents as static obstacles, leading to abrupt, panic-like stops.
- Lack of Negotiation: Fails to nudge aside or signal intent at intersections.

Proposed Solution

- Integrate the OpenVLA (Vision-Language-Action) model.
- Leverage strong visual reasoning as the AGV's "High-Level Brain".
- Empower robot to understand scenes and issue strategic commands.

Gap Analysis: Adapting OpenVLA for Mobility



The Potential vs. The Mismatch

- Strength: State-of-the-art generalist policy trained on massive robot datasets.
- Limitation: Native output is a 7-DoF
 Action (joint angles, gripper) designed for manipulation.
- **Incompatibility:** AGVs require 2D planar navigation (v_x, ω) or discrete decisions, not 7D poses.

Gap Analysis: Adapting OpenVLA for Mobility



Our Adaptation Strategy

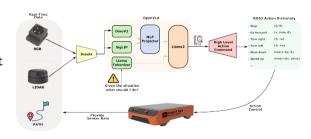
- **Remove:** The *Action De-Tokenizer* (Action Head).
- Inject: A text-based System Prompt to redirect output to the LLM's language head.
- **Result:** High-level semantic tokens (e.g., "DETOUR") instead of motor noise.

System Architecture Overview

Hybrid Navigation Architecture

Combining the *Modified VLA* with existing industrial controllers:

- Perception Input: Front RGB Image + LiDAR BEV.
- Decision Core: Modified OpenVLA (Text Output).
- Mapping Layer: Translates text tokens to specific control protocols with action dictionary.
- Control Stack: Proprietary AGV
 Controller (e.g., Navitrol / PLC)
 handling the kinematics.



Action Dictionary & Mapping

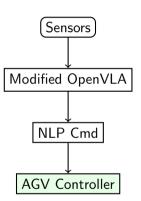
Command	Signal	Scenario
STOP	<pre>vel = 0 / pause_task</pre>	Unavoidable obstacles / Blocked.
GO	vel = nominal	Path clear, resume operation.
YIELD	vel = 0 (Temp)	Yielding to crossing pedestrians.
DETOUR	${\tt offset_path}\ /\ {\tt bias}$	Partial blockage, needs lateral shift.

^{*}Note: Signals are abstract representations; actual implementation depends on the hardware interface (see Slide 9).

Control Flow & Safety

Software-Level Compliance

- We utilize the AGV's native controller as the safety enforcement layer.
- VLA Layer (Strategy): Determines *Intent* (e.g., "Pass on the left").
- Native Controller (Execution): Handles Kinematics (e.g., wheel velocity profiles).



Simulation Setup (Isaac Sim)

Simulating the "Black Box" Controller

- Since we do not use Nav2, we implement a Kinematic Control Node in Isaac Sim to mimic the real AGV's behavior.
- Input: High-level velocity or discrete state commands.
- Output: Differential/Omni drive wheel velocities.
- Goal: Validate VLA decision logic without relying on complex open-source planners.

Data Collection Workflow

Synthetic Data Generation

- Domain Randomization: Auto-generate dynamic obstacles (pedestrians, forklifts).
- BEV Generation: Scripts to project 3D point clouds to 2D images.
- Goal: Establish "Golden Dataset" (Normal, Crossing, Blocked).

Real-World Integration Strategy

Challenge: The physical AGV runs on a proprietary stack (Navitrol). Bridging OpenVLA (ROS2-based) requires investigation.

Option A: API Bridge (Preferred) Use Navitrol's API.

- + Safe & Standardized.
- + Handles kinematics.

Option B: Industrial Proto (Fallback) Control via OPC UA.

- + Universally supported.
- High latency (bad for reactivity).

Option C: Direct PLC

(Last Resort)
Send analog/digital signals to PLC.

- + Real-time control.
- Re-implementing safety logic is risky.

Phase 1 Action Item: Establish communication handshake with on-site Navitrol unit.

Implementation Plan

Phase 1: Integration & Handshake

Build OpenVLA Inference Node; Investigate AGV API (Navitrol); Basic Stop/Go logic.

Phase 2: Simulation Validation

Use Isaac Sim to verify VLA logic against a "Mock Controller" (simulating real AGV response).

Phase 3: Deployment

Deploy on edge compute; Fine-tune latency; Expand Action Dictionary.

Conclusion

Training-Free

No expensive training; direct visual reasoning.

Hardware Agnostic

Decoupled from Nav2; adaptable to Navitrol or PLC.

Future Outlook

Foundation for true Social Navigation.

Q & A

Thank you for listening